

Quality Department

Declaration of quality (DOQ's)

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CEM II /B-LL 32.5R

CEM II /B-LL 32.5R	Units	Targets	Deviation
Chemical composition			
SO3	%	2.6	0.4
Cl	%	Max 0.1	-----
Grinding aid GA	gm / t	zero	-----
Fineness (Blaine)	m ² /kg	620	50
Compressive strength			
2 Day	MPa	24	3
28 Day	MPa	37	4
Initial setting time	Minutes	170	15
Hunter L	%	93.5	0.5
Hunter b	%	4.5	0.5
Constituent			
CK.		Gyp.	LS.
65 ±5		3 ±1	32 ± 5